## RESEARCH ARTICLE

# The Potential Utilization of Biomass as Substitute Renewable Energy in Supporting Energy Security in Central Java

Rahma Dhani Fatonah<sup>1\*</sup>, Arvie Tri Listiyani<sup>1</sup>, Sindi Dwi Putri<sup>1</sup>, Rossa Dwi Nur Insani<sup>1</sup>

<sup>1)</sup>Department of Chemical Engineering, Faculty of Engineering, Universitas Negeri Semarang

(\*Corresponding author's e-mail: rahmadhani25@students.unnes.ac.id)

Received: 29 January 2025, Revised: 10 June 2025, Accepted: 18 June 2025, Published: 20 June 2025

#### Abstract

The utilization of rice straw as a renewable energy resource has received growing attention in the context of regional energy security and carbon emission reduction, particularly in Central Java, Indonesia. This review explores the potential of rice straw as a feedstock for bioethanol production, emphasizing its primary lignocellulosic components—α-cellulose, hemicellulose, and lignin—and key conversion stages, including pretreatment, hydrolysis, fermentation, and purification. In addition, the performance of various technologies for converting bioethanol into electricity is critically examined. Among these, Direct Ethanol Fuel Cells (DEFCs) are identified as the most efficient, offering conversion efficiencies of 40–60% and notable environmental advantages over conventional ethanol-fueled combustion generators. The findings suggest that the integration of high-efficiency conversion technologies with the region's abundant rice straw resources could represent a strategic pathway toward a more sustainable and low-emission regional energy system.

**Keywords:** rice straw, bioethanol, renewable energy, lignocellulosic biomass, direct ethanol fuel cell, energy conversion.

# 1. Introduction

The Directorate General of Electricity at the Ministry of Energy and Mineral Resources reported that Indonesia's per capita electricity consumption in 2023 reached 1,337 kilowatt-hours (kWh) per person. Electricity is a vital need in various sectors of life, where energy consumption continues to increase annually [1]. The majority of power plants in Indonesia utilize coal and natural gas as the primary energy sources in the electricity generation process [2]. The use of coal and natural gas as the main energy sources for power generation faces various challenges such as greenhouse gas emissions that affect the environment, limited reserves due to their non-renewable nature, fuel price fluctuations, and the risk of supply disruptions that can threaten national energy security. The combustion of fossil fuels such as coal, petroleum, and natural gas is the primary source of CO<sub>2</sub> emissions [3]. The increase in carbon dioxide (CO<sub>2</sub>) as a greenhouse gas intensifies the greenhouse effect which causes global warming, extreme weather, melting ice, and rising sea levels [4]. According to Musyafiq and Purwanto, at the end of 2019 electricity consumption in Central Java reached around 19,612 GWh with consumption distribution across various sectors such as the domestic sector 9,297 GWh (47.4%), business sector 2,160 GWh (11%), industrial sector 6,881 GWh (35%), and public sector 1,275 GWh (6.6%) [5].

The increase in electricity consumption indicates the importance of expanding energy sources to maintain the sustainability of electricity supply in the future. Indonesia has great potential in the development of renewable energy. The need for renewable energy continues to grow in line with global climate change, the limitations of fossil energy sources, and the increasing awareness of the importance of preserving environmental health [6]. The main

renewable energy sources that are widely developed include solar energy, water (hydro), biomass, geothermal (steam), and nuclear energy. Solar energy is energy derived from solar radiation which is then converted into electrical or thermal energy through technologies such as photovoltaic panels or thermal heating systems, such as in Solar Power Plants [7]. Water or hydro energy utilizes the power of water flow to drive turbines and generate electricity, such as in Hydroelectric Power Plants [6]. Biomass is an energy source obtained from organic materials such as agricultural waste and animal waste. This energy can be converted into various other forms of energy such as biogas through biological conversion processes, for example, the production of bioethanol from bagasse waste and biogas production from agricultural waste [8]. Geothermal utilizes heat from within the earth to produce steam which is then used to drive power plant turbines [6]. Nuclear energy is also included in the category of low-carbon energy. Using nuclear fission reactions, nuclear energy can produce large amounts of electricity with very low carbon emissions [9].

Although its potential is very large, the utilization of renewable energy in Central Java until now is still not optimal. The Central Java Province has set a renewable energy mix (EBT) target of 21.32% in 2025 [10]. However, until the end of 2024 the achievement of the EBT mix only reached 18.55%, where this figure is still far from the target that Central Java Province must achieve in 2025. A renewable energy source that has great prospects to be developed is biomass. Biomass is organic material derived from plants or animals and can be processed into energy through various methods into bioethanol, biodiesel, and biogas [11]. As a renewable and environmentally friendly energy source, biomass offers a viable alternative to reduce greenhouse gas emissions and 2dependence on fossil fuels [12]. Especially in the agricultural sector, harvest residues such as rice straw, husks, and other plant stalks are available in abundant quantities [13].

**Table 1.** Potential Biomass Energy from Agriculture Residue in Indonesia [14].

Raw Material	Production (Ton)	% residue		Potential Residue (tonnage/year)	Caloric Value (kJ/kg)	GJ/year	
Paddy	83.037.150	Rise Husk	5%	4.151.858	14,8	61.447.491	
		Rice Straw	15%	12.455.573	14,2	176.869.129,5	
Corn	30.055.623	Corn Husk	17,53%	5.268.750,71	14,64	771.345.510,42	
		Corn Cob	16,32%	4.905.077,67	18,82	92.313.561,82	
Palm Oil	42.883.631	Shell	7%	3.001.854	20,5	61.538.010,49	
		Husk	13%	5.574.872	19,9	110.939.953,4	
		EFB	22%	9.434.399	18,5	174.536.378,2	
Coconut	2.840.148	Husk	47,75%	1.356.170,67	19,4	26.309.711	
		Shell	14,87%	422.330,01	20,3	8.573.299,154	
Rubber	3.630.357	Rubber Tree	74%	2.686.464	19,2	51.580.112,26	
Sugar Cane	2.170.948	Bagasse	30%	651.284	18,5	12.048.761,4	
		Bagasse Pith	11%	238.804	18	4.298.477,04	
Total						857.589.396	

The abundant rice straw in Central Java has great potential as an environmentally friendly biogas feedstock that can reduce dependence on fossil fuels and greenhouse gas emissions [15]. Around 36–62% of rice straw is burned or returned to the soil as compost, 31–39% is used as

animal feed, and the remaining 7–16% is used for industrial purposes [13]. Rice straw, as a highly abundant agricultural waste, requires proper management because uncontrolled disposal through land burning practices can cause negative environmental impacts [16], [17]. Anaerobic fermentation allows biogas to be utilized as an energy source, such as electricity, heat, and fuel [18]. Biogas is a gas produced through the anaerobic fermentation of organic materials by bacteria that thrive in oxygen-free environments [19]. Biogas is produced from the anaerobic fermentation of biomass which is a mixture of various gases with methane as its main component comprising around 55–70%, while carbon dioxide accounts for 35–40%, and the rest consists of nitrogen, hydrogen sulfide, and other gases in very small amounts. The composition of these gases depends on the digester temperature and the type of organic material used, so changes in these factors can affect the percentage of gas produced [11].

Rice straw contains three main components namely cellulose, hemicellulose, and lignin. These components interact to form a recalcitrant polymer crystal structure that inhibits lignocellulose hydrolysis [20]. Rice straw biogas can be utilized to generate electricity through a microgrid that supplies energy directly to commercial facilities or small communities. In the context of research in the area, integration with commercial units such as rice mills is considered the most likely [21]. All energy produced will be used within the microgrid, while by-products in the form of compost are sold at a discounted price to farmers who supply straw, or sold at full price to other end users [21]. Rice straw biogas provides many benefits, one of which is reducing greenhouse gas emissions. Biogas from straw reduces methane (CH<sub>4</sub>) emissions into the atmosphere, and the process produces biochar for fuel and can also be utilized for power generation [22]. Based on these statements, this aims to identify the components in rice straw that can produce biogas, as well as to understand the electricity generated from rice straw biogas utilization.

#### 2. Raw Material

Straw is an agricultural waste product that holds great potential to be utilized as a biomass source in the development of environmentally friendly renewable energy [16]. Biomass itself has the potential to become an alternative energy source that can gradually replace fossil fuels in various energy production sectors [23]. Among the available sources, rice straw is considered one of the most promising types of biomass to support the utilization of renewable energy as part of efforts to enhance energy security and move toward a more sustainable and environmentally friendly future [24]. This is because straw contains components such as  $\alpha$ -cellulose, hemicellulose, pentosans, and lignin which can be processed and utilized effectively as biomass to support sustainable alternative energy production. [25].

Table 2. Nutrition Label Content of Rice Straw Waste [26]

No	Nutrition	Concentration (%)
1.	α-cellulose	28-45%
2.	Hemicellulose	12-32%
3.	Pentosans	23-28%
4.	Lignin	5-24%

The  $\alpha$ -cellulose content found in the secondary cell wall of plants functions as the main structural component, providing strength and rigidity to straw [27].  $\alpha$ -Cellulose is insoluble in water and most organic solvents due to its linear structure composed of glucose units, with strong and extensive hydrogen bonds between polymer chains, as well as its high molecular weight and regular crystalline arrangement, which confer exceptional mechanical strength [27].  $\alpha$ -Cellulose can be hydrolyzed into glucose, which can then be fermented into biomass-derived renewable energy [28]. This glucose is subsequently utilized by microbes as a carbon source for growth and for the production of metabolites such as biomass.

Hemicellulose is a heterogeneous polysaccharide found in plant cell walls that functions to fill the space between cellulose fibers and lignin [29]. This polymer is composed of pentose and hexose sugars, such as xylose, glucose, mannose, and galactose, which form its backbone, with arabinose, galactose, glucose, and glucuronic acid present in its side chains [29]. Unlike αcellulose, hemicellulose is more amorphous and branched, making it more soluble and more easily degraded by enzymes or acids [30]. In biomass processing, hemicellulose can be converted into monomeric sugars through acid or enzymatic hydrolysis, which can then be fermented by microorganisms into biomass-derived products [27]. During the fermentation process, hemicellulose serves as an alternative carbon source to cellulose, potentially enhancing the efficiency of biomass conversion into renewable energy or chemicals. Rice straw represents a highly promising lignocellulosic biomass feedstock due to its substantial pentosan (23–28%) content as a hemicellulose source and lignin (5-24%) as a structural component [31]. The abundant pentosan fraction, primarily xylan, can be effectively hydrolyzed into xylose through alkaline pretreatment (2% NaOH), achieving yields up to 85%, while dilute acid pretreatment (1% H<sub>2</sub>SO<sub>4</sub>) converts it into value-added furfural [32]. However, the wide variability in lignin content significantly impacts saccharification efficiency. Biological pretreatment using Phanerochaete chrysosporium has demonstrated remarkable selectivity, degrading up to 58% of lignin while preserving the pentosan fraction [33].

Rice straw contains key components such as  $\alpha$ -cellulose, hemicellulose, pentosans, and lignin, which are the main constituents of lignocellulosic biomass [26]. These components play a crucial role in the conversion process of biomass into bioenergy, particularly bioethanol [15]. Rice straw holds significant potential as a biomass resource capable of replacing fossil-based non-renewable energy and strengthening energy security in Central Java. Through its conversion into biomass fuels such as briquettes and charcoal, as well as its utilization in biomass-based power generation systems, rice straw plays a crucial role in reducing dependence on fossil energy and promoting the transition toward a more sustainable energy system.[34]. The utilization of rice straw with these components can reduce reliance on non-renewable natural resources.

## 3. Production Process

#### 3.1 Pretreatment Process

Rice straw is one type of lignocellulosic biomass that holds great potential as a raw material for second-generation bioethanol production [15]. However, its utilization requires an initial stage known as pretreatment to overcome the complex and recalcitrant structure of this material [35]. One of the main challenges in converting rice straw into bioethanol is its relatively high lignin content [36].

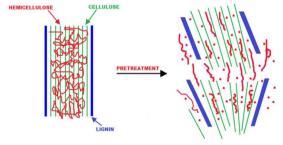


Figure 1. Lignocellulosic structure of rice straw [37]

Ramos (2023) reported that rice straw contains lignin ranging from 5 to 24 percent. Lignin is one of the main components of plant cell walls and is classified as a natural aromatic polymer composed of complex organic compounds with an irregular structure [38]. The rigid and irregular three-dimensional structure of lignin forms a protective matrix around cellulose and hemicellulose, thereby hindering enzymatic access to these carbohydrate components [27]. Lignin also serves as both a physical and chemical barrier by providing structural strength to the cell wall of rice straw and protecting polysaccharides from biological and enzymatic degradation [39].

Pretreatment of rice straw aims to disrupt the lignocellulosic structure, soften or remove lignin known as the delignification process and reduce cellulose crystallinity to make it more easily hydrolyzed [40]. This delignification process is essential because lignin not only blocks enzymatic access but can also non-specifically adsorb hydrolytic enzymes, ultimately reducing the efficiency of the hydrolysis process [41]. Delignification can be performed using alkaline (e.g., NaOH, KOH) or acidic (e.g., H<sub>2</sub>SO<sub>4</sub>, HCl) solutions under specific concentrations and temperatures to enhance the accessibility of cellulose and hemicellulose [42]. For example, alkaline pretreatment using 2–4% NaOH at 70–90°C for 1–2 hours can remove 60–80% of lignin, while acidic pretreatment with 1–2% H<sub>2</sub>SO<sub>4</sub> at 121°C (autoclaving) is more effective in solubilizing hemicellulose, although it also contributes to lignin removal [43]. During pretreatment, lignin degrades and dissolves in the chemical solution, reducing the physicochemical barriers to enzymatic hydrolysis, though residual lignin may still inhibit the process if not completely removed [44]. By increasing the porosity of rice straw, pretreatment enhances the accessibility of cellulolytic enzymes, resulting in hydrolysis efficiencies ranging from 50% to 90%, depending on the method used [45].

## 3.2 Hydrolysis Process

Hydrolysis is the subsequent step that chemically breaks down complex carbohydrates such as cellulose and hemicellulose into simple sugar monomers using water, facilitated by enzymes or acid/base catalysts [46]. The objective of this process is to convert cellulose and hemicellulose into fermentable sugars, such as glucose and xylose, for the production of bioethanol or other valuable chemicals, with conversion efficiencies that can exceed 80% following effective pretreatment [47].

$$(C_6H_{10}O_5)n + nH_2O \longrightarrow nC_6H_{12}O_6$$

Figure 2. Hydrolysis Process Reaction

After pretreatment, enzymatic hydrolysis is typically performed to convert cellulose into monomeric sugars through the synergistic action of cellulase enzymes: endoglucanase randomly cleaves internal β-1,4-glycosidic bonds, exoglycanase (cellobiohydrolase) releases cellobiose units from chain ends, and β-glucosidase converts cellobiose into glucose [48]. Enzymatic hydrolysis generally achieves 85–95% efficiency under optimal conditions (around 50°C and pH 5) [48]. Alternatively, acid hydrolysis using 1–3% H<sub>2</sub>SO<sub>4</sub> at 120–180°C can proceed more rapidly, but often produces inhibitory by-products such as furfural, which can interfere with subsequent fermentation steps [49].

Following pretreatment, enzymatic hydrolysis plays a central role in converting the now more accessible cellulose into simple sugars such as glucose [50]. In this process, endoglucanase initiates the breakdown by randomly cutting glycosidic bonds within cellulose chains, generating new chain ends [51]. Exoglycanase then acts on these ends to release cellobiose, which is subsequently hydrolyzed into glucose by β-glucosidase [52]. Additional enzymes such as LPMOs (lytic polysaccharide monooxygenases) can further assist by oxidizing and cleaving cellulose chains, thereby enhancing the overall efficiency of hydrolysis [51]. The enzymatic hydrolysis process is highly sensitive to temperature and pH, with optimal conditions around 40–50°C and pH 4.5. Lower temperatures reduce enzyme activity, while higher temperatures risk denaturing the enzymes [46]. The glucose obtained from enzymatic or acid hydrolysis is then converted by microorganisms such as *Saccharomyces cerevisiae* into bioethanol, a renewable fuel or into other biochemical compounds such as lactic acid and bioplastics [53]. Through this integrated process of pretreatment, delignification, and hydrolysis, rice straw can be effectively utilized as an environmentally friendly and renewable energy source.

#### 3.3 Fermentation Process

Rice straw is an abundant agricultural waste in Central Java and contains high levels of cellulose and hemicellulose [54]. These two components can be converted into simple sugars

which are then fermented by microorganisms into bioethanol [27]. The most commonly used microorganism in this process is Saccharomyces cerevisiae because it can efficiently convert glucose into ethanol under anaerobic conditions [55]. To support this process enzymes such as cellulase and hemicellulase are needed to break down complex compounds into simple sugars [56]. After sugars are formed the microorganisms will use them as substrates and produce ethanol as the main product along with by-products such as carbon dioxide [57].

$$C_6H_{12}O_6$$
 Saccharomyces cerevisiae  $2C_2H_5OH + 2CO_2$ 

Figure 3. Reaction of the Fermentation Process

The fermentation process in converting rice straw into bioethanol generally uses three main techniques namely batch fed-batch, and continuous fermentation [58]. Batch fermentation is carried out in a closed system with all materials added at once and the process runs in one cycle which is suitable for small scale because the system is simple and flexible [59]. The fed-batch technique which is a combination of batch and continuous allows gradual addition of substrates to increase productivity reduce the risk of contamination and suppress inhibitor effects [60]. Meanwhile continuous fermentation allows for the continuous addition of substrates and removal of products resulting in high productivity and shorter processing time making it suitable for large scale industrial production [60]. The choice of fermentation technique depends heavily on the type of substrate microorganisms and production scale. The effectiveness of rice straw fermentation is often hindered by the formation of inhibitors such as organic acids and phenolic compounds during lignocellulose pretreatment which can inhibit the activity of bioethanol producing microorganisms and the risk of microbial contamination that lowers fermentation efficiency [61]. As a solution to this problem various approaches such as chemical and physical pretreatment have been applied to reduce inhibitor content. Rice straw fermentation has been developed from laboratory scale for process optimization to pilot and industrial scale for mass production. Conversion efficiency increases significantly after pretreatment under optimal conditions at 190°C for 60 minutes ethanol yield can reach 71% more than double compared to untreated straw which only produces 32% [62]. Compared to other biomass such as corn or sugarcane waste rice straw has a higher lignin content so it requires more intensive pretreatment and delignification processes [27]. Nevertheless the abundant availability of rice straw and its low raw material cost make it a potential renewable energy source [61]. To further improve fermentation results supporting technologies such as inhibitor detoxification simultaneous saccharification and fermentation (SSF) and consolidated bioprocessing (CBP) have been widely developed. Among these SSF is considered the most advantageous because of its low initial cost and its ability to produce high bioethanol productivity and yield with a shorter processing time

Based on experiments conducted by Salihu (2022) the fermentation process runs optimally at a temperature of 35°C with a pH of 4.5 [64]. The optimal incubation time in the bioethanol fermentation process is around 72.1 hours depending on the type of microorganism and environmental conditions [65]. The concentration of rice straw biomass also needs to be considered because too high a concentration can inhibit nutrient movement and reduce fermentation efficiency whereas if it is too low the ethanol yield becomes uneconomical [66]. Other factors such as temperature pH and fermentation duration greatly affect the final result. Too high a temperature can damage enzymes and reduce microorganism activity while too low a temperature slows down the process [67]. Microorganisms can also be inhibited by toxic compounds such as acetic acid or furfural formed during hydrolysis [68]. Therefore, it is necessary to control conditions properly and select microorganisms that are resistant to inhibitors so that the fermentation process can run effectively and produce an optimal amount of bioethanol.

# 3.4 Purification Process

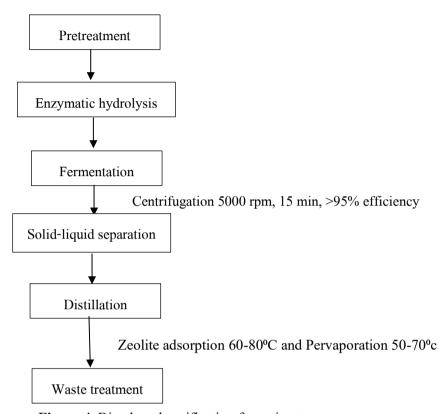


Figure 4. Bioethanol purification from rice straw

After fermentation the separation of yeast cells lignin and solid residues before distillation can be done through centrifugation where centrifugation at 5000 rpm for 15 minutes results in a clearer liquid with separation efficiency over 95 percent or membrane filtration which is more energy efficient but has a risk of clogging if solid content is high [69]. In bioethanol distillation the separation of ethanol from water and impurities reaches optimal efficiency at a temperature of 78 to 82°C which is close to the boiling point of ethanol using a distillation column containing 15 to 20 plates to produce ethanol concentrations above 90 percent and a reflux ratio of 3 to 4 to increase product purity [70]. To achieve ethanol purity above 99.5 percent which is the standard for fuel grade a dehydration process using zeolite 3Å adsorption is the most common method operating optimally at 60 to 80°C with adsorption capacity up to 20 percent of zeolite weight [71]. Pervaporation using hydrophobic membranes such as PDMS offers an energy efficient solution for ethanol dehydration by utilizing vapor selectivity to separate ethanol from water at operating temperatures of 50 to 70°C [72]. Based on the Life Cycle Assessment (LCA) approach, the purification process of bioethanol from rice straw through a combination of centrifugation distillation and zeolite adsorption achieves 85 percent energy efficiency with lower CO2 emissions compared to conventional methods [73]. The quality of the fermentation results significantly determines purification efficiency where low ethanol content under 10% v/v increases distillation costs due to excessive water evaporation and contaminants such as organic acids and glycerol potentially cause fouling in the distillation column or reduce membrane performance while high solid content over 20 percent worsens initial separation and increases energy demand [74].

The treatment of wastewater and sludge from the fermentation and purification of rice straw bioethanol aims to reduce environmental impact and optimize waste utilization. This waste contains organic materials and nutrients so it can be used as compost or alternative fuel. Technologies such as anaerobic digestion can produce biogas and reduce waste volume while thermochemical methods such as pyrolysis and gasification convert sludge into energy or industrial raw materials. Proper management supports sustainable and environmentally friendly bioethanol production [75]. Straw residues and fermentation waste can be utilized into liquid and solid organic fertilizers from processed sludge and wastewater as well as produce biogas biochar humic acid bioplastics and industrial enzymes. Through anaerobic digestion this waste can also be converted into renewable energy in the form of environmentally friendly biogas [76]. Bioethanol purification from rice straw requires high energy and costs especially at the distillation stage which requires heat for the condenser and reboiler. The use of technologies such as membranes and high gravity fermentation can help reduce energy consumption and lower operational costs [77]. To improve the quality of bioethanol from rice straw through purification the pretreatment process must be optimized to increase the accessibility of cellulose and hemicellulose the use of more efficient enzymes the fermentation process must be controlled and the distillation and post-fermentation purification processes must be optimized to remove impurities and increase the purity of bioethanol to meet the required quality standards [35]. Bioethanol from rice straw that has been purified for use as fuel must have a minimum ethanol content of 99.5 percent after denaturation and contain methanol and water below the maximum limits of 0.5 percent and 0.7 percent. This standard refers to SNI 7390:2012 which sets the quality and impurity content limits for fuel grade bioethanol [78]. The purification process of bioethanol from rice straw has a significant environmental impact including greenhouse gas emissions water pollution potential and air pollution due to the use of chemicals and energy during the process [79]. In addition, waste from the purification process must be properly managed to avoid soil and water pollution. The use of efficient and environmentally friendly technologies can minimize this impact [80]. The development of environmentally friendly and efficient purification technologies for bioethanol from rice straw can be carried out through non-toxic pretreatment methods such as the laccase-assisted sodium chlorite (LASC) method to reduce lignin without hazardous waste. This process is followed by optimized fermentation including the use of cellulase enzymes from microorganisms that increase hydrolysis efficiency and bioethanol production. Waste from the process can also be used to produce by-products such as biofertilizer making the process more sustainable and environmentally friendly [81].

# 3.5 Application of Bioethanol as Renewable Electrical Energy

Bioethanol is converted into electricity through combustion or by using fuel cells [82]. In combustion systems, bioethanol is vaporized then mixed with air and burned in the combustion chamber of an engine or turbine to generate heat [83]. This thermal energy is used to drive pistons or turbines connected to a generator to produce electricity [84]. Alternatively, bioethanol can be used in a type of fuel cell called Direct Ethanol Fuel Cell which utilizes electrochemical reactions without combustion and directly generates electricity with higher efficiency and lower emissions [85].

The utilization of bioethanol derived from rice straw as a source of electrical energy can be impelemented through several power generation technologies. The table below presents a comparison of these technologies:

**Table 3.** Comparative Analysis of Bioethanol Utilization Technologies for Power Generation

Technology	Bioethanol Specifications	Conversion	A	Advantages		Disadvantages		References
Bioethanol	1. Minimum	Efficiency 26%	1	Fogy	to	1	Low	[86][87]
		2070	1.	Easy	ιο	1.	Low	
Generator	purity of 95%			install.			efficiency.	[88][89]
Set	(hydrous) or		2.	Low		2.	Primarily	[90][91]
	99,5%			capital			suitable for	
	(anhydrous) if						small to	

	<ol> <li>3.</li> <li>4.</li> </ol>	blended with gasoline. Octane rating (RON) of approximately 108. Water content < 5%. Sulfur content < 10 ppm.			investmen t.		medium- scale applications.	
Bioethanol Gas Turbine	<ol> <li>1.</li> <li>2.</li> <li>3.</li> <li>4.</li> </ol>	Purity ≥ 99.5%. Calorific value of 26.8 MJ/kg. Alkali metals (Na, K) < 0,1 ppm.	36.38%	1. 2.	Cleaner emissions. Capable of operating in Combined Heat and Power (CHP) configurat ion for improved overall efficiency.	1.	NOx emissions remain unavoidable Higher system cost.	[92][93] [94][95] [96][97] [98][99]
Direct Ethanol Fuel Cell (DEFC)		Purity > 99,9%. Ethanol-water composition of 10-20%. Methanol and acetaldehyde < 100 ppm.	40-60%	<ol> <li>2.</li> <li>3.</li> </ol>	•	1.	Technology is still under developmen t. Requires expensive catalysts (Pt/C).	[100][101] [102][103] [104]

The electrical energy produced from bioethanol depends on the calorific value and the conversion efficiency of the system used. The calorific value of bioethanol is around 24 MJ/L (~6.67 kWh/L). In generator sets the conversion efficiency is around 26% so each liter of bioethanol can generate 1.7–2.3 kWh of electricity [105]. Meanwhile DEFC with higher efficiency (40–60%) can produce 2.7–4.0 kWh of electricity per liter of bioethanol. One ton of straw with a cellulose content of around 40% can produce 200–300 liters of bioethanol through enzymatic hydrolysis and fermentation which if converted using a generator set with 25–35% efficiency will generate around 400–600 kWh of electricity per ton of straw [106].

## 4. Conclusions

Rice straw represents a highly abundant but underutilized biomass resource with strong potential to enhance regional energy security and sustainability in Central Java. The review shows that through a multi-stage bioconversion process including pretreatment, enzymatic hydrolysis, fermentation, and purification its primary components ( $\alpha$ -cellulose, hemicellulose, and lignin) can be effectively transformed into high-purity bioethanol. Beyond its bioethanol yield, the broader significance lies in its alignment with national and global energy transition goals. The integration of advanced technologies such as Direct Ethanol Fuel Cells (DEFCs), which offer higher electrical conversion efficiencies (up to 60%) and minimal emissions, underlines a strategic

opportunity to transition from fossil-based systems to cleaner, decentralized bioenergy solutions. These findings highlight the generalisability of rice straw valorization pathways not only for Indonesia but also for other agrarian economies facing similar biomass waste management and energy access challenges. However, to enable large-scale deployment, systemic challenges remain including inconsistent feedstock quality, high purification costs, and technological immaturity in bioethanol-to-electricity conversion systems. Addressing these will require an interdisciplinary approach that combines innovation in bioprocessing, infrastructure development, and supportive policy frameworks. Future research should also incorporate life cycle assessment (LCA), techno-economic analysis (TEA), and sustainability metrics to evaluate environmental and economic trade-offs more comprehensively. In summary, the valorization of rice straw into bioethanol and its subsequent use in high-efficiency power generation technologies offers a promising route to support both clean energy development and rural empowerment. Strengthening integration across the biomass value chain from residue management to energy conversion—can accelerate progress toward a circular, low-carbon energy future.

#### References

- [1] Mineral, "Road To GGTC ITS," *Infogatrik Bul. Ditjen Ketenagalistrikan*, vol. 11, no. 1, pp. 1–60, 2024.
- [2] R. Siagian, A. Bainus, R. W. S. Sumadinata, and W. B. Darmawan, "Coal and natural gas energy policy for Indonesian electricity security," *Int. J. Health Sci. (Qassim).*, vol. 6, no. June, pp. 10265–10277, 2022, doi: 10.53730/ijhs.v6ns4.11051.
- [3] M. Filonchyk, M. P. Peterson, L. Zhang, V. Hurynovich, and Y. He, "Greenhouse gases emissions and global climate change: Examining the influence of CO2, CH4, and N2O," *Sci. Total Environ.*, vol. 935, no. May, 2024, doi: 10.1016/j.scitotenv.2024.173359.
- [4] L. J. R. Nunes, "The Rising Threat of Atmospheric CO2: A Review on the Causes, Impacts, and Mitigation Strategies," *Environ. MDPI*, vol. 10, no. 4, 2023, doi: 10.3390/environments10040066.
- [5] A. A. Musyafiq and R. Purwanto, "Peramalan Permintaan Pasokan Energi Berdasarkan Intensitas Konsumsi Listrik dan Kapasitas Pembangkit Listrik Terpasang," *J. Infotekmesin*, vol. 12, no. 1, pp. 65–70, 2021, doi: 10.35970/infotekmesin.v12i1.442.
- [6] K. K. Jaiswal *et al.*, "Renewable and sustainable clean energy development and impact on social, economic, and environmental health," *Energy Nexus*, vol. 7, no. July, p. 100118, 2022, doi: 10.1016/j.nexus.2022.100118.
- [7] A. G. Olabi *et al.*, "Renewable energy systems: Comparisons, challenges and barriers, sustainability indicators, and the contribution to UN sustainable development goals," *Int. J. Thermofluids*, vol. 20, no. October, p. 100498, 2023, doi: 10.1016/j.ijft.2023.100498.
- [8] Z. A. S. Bahlawan, A. Damayanti, M. Megawati, K. Cahyari, Y. Margiyanti, and M. Mufidati, "Effect of Fortification and Fermentation on the Nutritional Value of Sorghum (Sorghum bicolor (L.) Moench) Flour," *Trends Sci.*, vol. 19, no. 15, p. 5534, Aug. 2022, doi: 10.48048/tis.2022.5534.
- [9] G. H. Soto and X. Martinez-Cobas, "Nuclear energy generation's impact on the CO2 emissions and ecological footprint among European Union countries," *Sci. Total Environ.*, vol. 945, no. May, p. 173844, 2024, doi: 10.1016/j.scitotenv.2024.173844.
- [10] J. Sih Setyono, F. Hari Mardiansjah, and M. Febrina Kusumo Astuti, "Potensi Pengembangan Energi Baru Dan EnergiTerbarukan Di Kota Semarang," *J. Riptek*, vol. 13, no. 2, pp. 177–186, 2019.
- [11] M. K. Jameel *et al.*, "Biogas: Production, properties, applications, economic and challenges: A review," *Results Chem.*, vol. 7, no. May, p. 101549, 2024, doi: 10.1016/j.rechem.2024.101549.
- [12] Erdiwansyah *et al.*, "Prospects for renewable energy sources from biomass waste in Indonesia," *Case Stud. Chem. Environ. Eng.*, vol. 10, no. August, p. 100880, 2024, doi: 10.1016/j.cscee.2024.100880.
- [13] M. I. Hanafi, G. Argenti, and L. Aryani, "8180-8190 (1)," vol. 3, pp. 8180-8190, 2023.
- [14] N. Hidayati and A. Ekayuliana, "Studi Potensial Energi Biomassa dari Limbah Pertanian dan Perkebunan di Indonesia," *Semin. Nas. Inov. Vokasi*, vol. 1, no. 1, pp. 130–135, 2022.
- [15] F. D. Arianti *et al.*, "Renewable energy potential of rice straw and paunch manure as bioethanol feedstocks in Central Java, Indonesia," *Case Stud. Chem. Environ. Eng.*, vol. 9, no. March, p. 100677, 2024, doi: 10.1016/j.cscee.2024.100677.
- [16] P. Pandey, K. R. Adhikari, J. Gairhe, B. B. Adhikari, R. K. Shrestha, and D. Khanal, "Rice Straw

- Management Practices in Rupandehi District, Nepal," J. Inst. Agric. Anim. Sci., pp. 82–90, 2023, doi: 10.3126/jiaas.v37i1.56982.
- [17] Z. A. S. Bahlawan, A. Damayanti, Megawati, K. Cahyari, N. Andriani, and R. A. Hapsari, "Study of glucomannan extraction with hydrochloric acid catalyst and alcohol solvent based on porang tuber flour (Amorphophallus oncophyllus)," *IOP Conf. Ser. Earth Environ. Sci.*, vol. 700, no. 1, 2021, doi: 10.1088/1755-1315/700/1/012069.
- [18] B. Budiyono, A. Christian, T. Prasetyo, G. Sheilla, K. Handoko, and H. A. Matin, "The Effect of Sawdust Concentration on Biogas Production from Chicken Dung in Anaerobic Co-Digestion," vol. 10, no. October, pp. 58–66, 2022.
- [19] M. A. N. T. Aunillah, B. B. Cezarridfalah, E. A. Saputro, and N. A. Febrianto, "Review: Biogas Fermentation Process," *Int. J. Eco-Innovation Sci. Eng.*, vol. 4, no. 1, pp. 24–31, 2023, doi: 10.33005/ijeise.v4i1.116.
- [20] J. Wang, D. Ma, Y. Lou, J. Ma, and D. Xing, "Optimization of biogas production from straw wastes by different pretreatments: Progress, challenges, and prospects," *Sci. Total Environ.*, vol. 905, no. June, p. 166992, 2023, doi: 10.1016/j.scitotenv.2023.166992.
- [21] M. Röder, C. Jamieson, and P. Thornley, "(Stop) burning for biogas. Enabling positive sustainability trade-offs with business models for biogas from rice straw," *Biomass and Bioenergy*, vol. 138, no. May, 2020, doi: 10.1016/j.biombioe.2020.105598.
- [22] A. Kumar Sakhiya, A. Anand, I. Aier, P. Baghel, V. K. Vijay, and P. Kaushal, "Sustainable utilization of rice straw to mitigate climate change: A bioenergy approach," *Mater. Today Proc.*, vol. 46, pp. 5366–5371, 2020, doi: 10.1016/j.matpr.2020.08.795.
- [23] S. Yana, M. Nizar, Irhamni, and D. Mulyati, "Biomass waste as a renewable energy in developing bio-based economies in Indonesia: A review," *Renew. Sustain. Energy Rev.*, vol. 160, no. 5, p. 112268, 2022, doi: 10.1016/j.rser.2022.112268.
- [24] F. Ali *et al.*, "Fueling the future: biomass applications for green and sustainable energy," *Discov. Sustain.*, vol. 5, no. 1, 2024, doi: 10.1007/s43621-024-00309-z.
- [25] H. A.-H. Ibrahim, "Bio-Energy Production from Rice Straw a Review," *Recent Adv. Petrochemical Sci.*, vol. 5, no. 5, 2018, doi: 10.19080/rapsci.2018.05.555671.
- [26] M. Ramos *et al.*, "Rice straw as a valuable source of cellulose and polyphenols: Applications in the food industry," *Trends Food Sci. Technol.*, vol. 131, no. April 2022, pp. 14–27, 2023, doi: 10.1016/j.tifs.2022.11.020.
- [27] R. S. Abolore, S. Jaiswal, and A. K. Jaiswal, "Green and sustainable pretreatment methods for cellulose extraction from lignocellulosic biomass and its applications: A review," *Carbohydr. Polym. Technol. Appl.*, vol. 7, no. November 2023, p. 100396, 2024, doi: 10.1016/j.carpta.2023.100396.
- [28] Yunilas, Lili Warly, Yetti Marli, and Irsan Riyanto, "The Activity Of Cellulose Enzyme From Indigenous Bacteria 'Bacillus Sp YLB1' As Bioactivator," *J. Peternak. Integr.*, vol. 7, no. 2, pp. 10–18, 2019, doi: 10.32734/jpi.v7i2.2143.
- [29] R. Kaur and M. Sharma, "Cereal polysaccharides as sources of functional ingredient for reformulation of meat products: A review," *J. Funct. Foods*, vol. 62, no. August, p. 103527, 2019, doi: 10.1016/j.jff.2019.103527.
- [30] D. A. Anggorowati, S. Sriliani, A. Artiyani, H. Setyawati, and K. J, "Enzimatic Hydrolysis Process for Increasing Glucose Levels From Coconut Husk Waste," *J. Sustain. Technol. Appl. Sci.*, vol. 2, no. 2, pp. 1–6, 2021, doi: 10.36040/jstas.v2i2.3579.
- [31] H. Novitri, E. Lisna, P. Gustan, Saepuloh, and S. Dadang, "Chemical Component and Potential Utilization of Five Lesse Known Wood Species Originated from West Java," vol. 20321, 2017.
- [32] B. Michel, J. Bras, A. Dufresne, E. B. Heggset, and K. Syverud, "Production and mechanical characterisation of Tempo-oxidised cellulose nanofibrils/β-cyclodextrin films and cryogels," *Molecules*, vol. 25, no. 10, pp. 1–18, 2020, doi: 10.3390/molecules25102381.
- [33] Y. M. Ishbulatov *et al.*, "Mathematical modeling of the cardiovascular autonomic control in healthy subjects during a passive head-up tilt test," *Sci. Rep.*, vol. 10, no. 1, pp. 1–11, 2020, doi: 10.1038/s41598-020-71532-7.
- [34] A. H. Basta, V. F. Lotfy, and E. S. Shafik, "Synergistic valorization of rice straw and red brick demolition in development performance of lightweight cement mortars," *J. Build. Eng.*, vol. 92, no. May, p. 109769, 2024, doi: 10.1016/j.jobe.2024.109769.
- [35] A. Cahaya, T. Sukma, B. Budiyono, and A. N. Al-baarri, "Utilization of Rice Straw into Bioethanol through Biological Pathways," *ICENIS*, vol. 03, pp. 1–10, 2023.
- [36] C. Sarnklong, J. W. Cone, W. Pellikaan, and W. H. Hendriks, "Utilization of Rice Straw and

- Different Treatments to Improve Its Feed Value for Ruminants: A Review," *Asian-Aust. J. Anim. Sci*, vol. 23, no. 5, pp. 680–692, 2010.
- [37] B. R. Prasad, R. K. Padhi, and G. Ghosh, "A review on key pretreatment approaches for lignocellulosic biomass to produce biofuel and value-added products," *Int. J. Environ. Sci. Technol.*, vol. 20, no. 6, pp. 6929–6944, 2023, doi: 10.1007/s13762-022-04252-2.
- [38] A. Rai, I. Barabulica, and S. Rai, "Review on Lignin, Its Derivatives and Their Applications," *Int. J. Environ. Chem.*, vol. 10, no. 2, pp. 5–13, 2024.
- [39] D. A. Permata, A. Kasim, A. Asben, and Yusniwati, "Delignification of Lignocellulosic Biomass," *World J. Adv. Res. Rev.*, vol. 12, no. 02, pp. 462–469, 2021.
- [40] Y. Liu, Z. Yan, Q. He, W. Deng, M. Zhou, and Y. Chen, "Bacterial delignification promotes the pretreatment of rice straw by ionic liquid at high biomass loading," *Process Biochem.*, vol. 111, no. P1, pp. 95–101, 2021, doi: 10.1016/j.procbio.2021.08.026.
- [41] C. Cai *et al.*, "Changing the role of lignin in enzymatic hydrolysis for a sustainable and efficient sugar platform," *Renew. Sustain. Energy Rev.*, vol. 183, no. 113445, pp. 1–21, 2023, doi: 10.1016/j.rser.2023.113445.
- [42] I. Kim and J. Han, "Optimization of alkaline pretreatment conditions for enhancing glucose yield of rice straw by response surface methodology," *Biomass and Bioenergy*, vol. 46, pp. 210–217, 2012, doi: 10.1016/j.biombioe.2012.08.024.
- [43] A. Ranjan and V. S. Moholkar, "Comparative study of various pretreatment techniques for rice straw saccharification for the production of alcoholic biofuels," *Fuel*, vol. 112, pp. 567–571, 2013, doi: 10.1016/j.fuel.2011.03.030.
- [44] V. Stovicek *et al.*, "Rational and evolutionary engineering of Saccharomyces cerevisiae for production of dicarboxylic acids from lignocellulosic biomass and exploring genetic mechanisms of the yeast tolerance to the biomass hydrolysate," *Biotechnol. Biofuels Bioprod.*, vol. 15, no. 1, pp. 1–24, 2022, doi: 10.1186/s13068-022-02121-1.
- [45] L. Xu *et al.*, "A sustainable bio-circular way for biorefinery of rice straw into bioproducts based on energy-efficient pretreatment," *Ind. Crops Prod.*, vol. 215, no. February, p. 118677, 2024, doi: 10.1016/j.indcrop.2024.118677.
- [46] J. K. Saini, Himanshu, Hemansi, A. Kaur, and A. Mathur, "Strategies to enhance enzymatic hydrolysis of lignocellulosic biomass for biorefinery applications: A review," *Bioresour. Technol.*, vol. 360, no. April 2022, p. 127517, 2022, doi: 10.1016/j.biortech.2022.127517.
- [47] N. Hasna, P. Senapati Bagus Handoko, F. Wahyuningtyas Destantri, A. Bintang Syahputra, and Z. Ash Shiddieqy Bahlawan, "Bioethanol Production from Rice Straw through Utilization of Agrobiomass Waste in Central Java Towards Clean Energy: a Review," *J. Clean Technol.*, vol. 1, no. 1, pp. 1–8, 2024.
- [48] J. Du, J. Liang, X. Gao, G. Liu, and Y. Qu, "Optimization of an artificial cellulase cocktail for high-solids enzymatic hydrolysis of cellulosic materials with different pretreatment methods," *Bioresour. Technol.*, vol. 295, no. August 2019, p. 122272, 2020, doi: 10.1016/j.biortech.2019.122272.
- [49] M. Wojtusik, P. Vergara, J. C. Villar, M. Ladero, and F. García-Ochoa, "Enzymatic hydrolysis of several pretreated lignocellulosic biomasses: Fractal kinetic modelling," *Bioresour. Technol.*, vol. 318, no. August, p. 124050, 2020, doi: 10.1016/j.biortech.2020.124050.
- [50] X. Fei, W. Jia, J. Wang, T. Chen, and Y. Ling, "Study on enzymatic hydrolysis efficiency and physicochemical properties of cellulose and lignocellulose after pretreatment with electron beam irradiation," *Int. J. Biol. Macromol.*, vol. 145, pp. 733–739, 2020, doi: 10.1016/j.ijbiomac.2019.12.232.
- [51] Y. Sheng *et al.*, "Enzymatic conversion of pretreated lignocellulosic biomass: A review on influence of structural changes of lignin," *Bioresour. Technol.*, vol. 324, no. October 2020, p. 124631, 2021, doi: 10.1016/j.biortech.2020.124631.
- [52] H. Guo, Y. Zhao, J. S. Chang, and D. J. Lee, "Enzymes and enzymatic mechanisms in enzymatic degradation of lignocellulosic biomass: A mini-review," *Bioresour. Technol.*, vol. 367, no. October 2022, p. 128252, 2023, doi: 10.1016/j.biortech.2022.128252.
- [53] S. Sharma *et al.*, "High solid loading and multiple-fed simultaneous saccharification and cofermentation (mf-SSCF) of rice straw for high titer ethanol production at low cost," *Renew. Energy*, vol. 179, pp. 1915–1924, 2021, doi: 10.1016/j.renene.2021.07.146.
- [54] N. Nadiha, M. Z., and J. B, "Hemicellulose Extraction and Characterization of Rice Straw and Leucaena Leucocephala," *KnE Soc. Sci.*, vol. 2020, pp. 46–54, 2020, doi: 10.18502/kss.v4i9.7314.
- [55] M. A. Salam, A. Mushtaque, and A. Younas, "The Effect Of Glucose, Temperature And Ph On

- Bioethanol Production By Saccharomyces Cerevisiae," no. January, 2024.
- [56] U. Ejaz and M. Sohail, "Cellulases: From Bioactivity to a Variety of Industrial Applications," pp. 1–11, 2021.
- [57] V. No, A. Year, D. S. Retnowati, A. C. Kumoro, and K. Haryani, "Website: http://ejournal.undip.ac.id/index.php/reaktor/ Anaerobic Fermentation of Mixed Fruits Peel Waste for Functional Enzymes Production Employing Palm Sugar and Molasses as The Carbon Sources," vol. 23, no. 2, pp. 71–76, 2023.
- [58] A.-N. A. Zohri, A. A. Zohri, S. W. Ragab, M. I. Mekawi, and O. A. A. Mostafa, "Comparison Between Batch, Fed-Batch, Semi-Continuous and Continuous Techniques for Bio-Ethanol Production from a Mixture of Egyptian Cane and Beet Molasses Conrtol Of Mycotoxins View project Baker yeast production View project Comparison Between Batch, Fe," *Egypt. Sugar J.*, vol. 9, no. September, pp. 89–111, 2017.
- [59] T. E. Trisna, J. Jai, D. Shirleen, R. Matthew, and K. K, "A Review on Bioethanol Production through the Valorization of Food Waste in Indonesia," *Indones. J. Life Sci.* | *ISSN 2656-0682*, vol. 4, no. 2, pp. 60–86, 2022, doi: 10.54250/ijls.v4i2.139.
- [60] H. Thatoi, P. K. Dash, S. Mohapatra, and M. R. Swain, "Bioethanol production from tuber crops using fermentation technology: a review," *Int. J. Sustain. Energy*, vol. 35, no. 5, pp. 443–468, 2016, doi: 10.1080/14786451.2014.918616.
- [61] B. A. Goodman, "Utilization of waste straw and husks from rice production: A review," *J. Bioresour. Bioprod.*, vol. 5, no. 3, pp. 143–162, 2020, doi: 10.1016/j.jobab.2020.07.001.
- [62] F. Momayez, K. Karimi, and I. S. Horváth, "Enhancing ethanol and methane production from rice straw by pretreatment with liquid waste from biogas plant," *Energy Convers. Manag.*, vol. 178, no. August, pp. 290–298, 2018, doi: 10.1016/j.enconman.2018.10.023.
- [63] A. K. Chandel, V. K. Garlapati, A. K. Singh, F. A. F. Antunes, and S. S. da Silva, "The path forward for lignocellulose biorefineries: Bottlenecks, solutions, and perspective on commercialization," *Bioresour. Technol.*, vol. 264, no. June, pp. 370–381, 2018, doi: 10.1016/j.biortech.2018.06.004.
- [64] U. S. Yusuf and G. Mansir, "Effect of pH and Temperature on Bioethanol Production: Evidences from the Fermentation of Sugarcane Molasses using Saccharomyces cerevisiae Effect of pH and Temperature on Bioethanol Production: Evidences from the Fermentation of Sugarcane Molasses usin," no. January, pp. 8–16, 2023, doi: 10.4314/dujopas.v8i4b.2.
- [65] G. A. Tenkolu, K. D. Kuffi, and G. T. Gindaba, "potato and product characterization Optimization of fermentation condition in bioethanol production from waste potato and product characterization," *Biomass Convers. Biorefinery*, no. June, 2022, doi: 10.1007/s13399-022-02974-4.
- [66] C. Keffala *et al.*, "Effect of biomass concentration in membrane bioreactor design on alpha factor for two large pilot systems\_ Case study of mechanical surface aeration and air insufflation system," *Desalin. Water Treat.*, vol. 320, no. May, p. 100724, 2024, doi: 10.1016/j.dwt.2024.100724.
- [67] C. K. Lee and Æ. M. E. Peterson, "The effect of temperature on enzyme activity: New insights and their implications. The effect of temperature on enzyme activity: new insights and their implications," no. February, 2014, doi: 10.1007/s00792-007-0089-7.
- [68] J. Tr, N. P. Mira, and L. R. Jarboe, "Adaptation and tolerance of bacteria against acetic acid," no. July, 2015, doi: 10.1007/s00253-015-6762-3.
- [69] G. S. Morcos, A. A. Ibrahim, M. M. H. El-Sayed, and M. S. El-Shall, "High performance functionalized UiO metal organic frameworks for the efficient and selective adsorption of Pb (II) ions in concentrated multi-ion systems," *J. Environ. Chem. Eng.*, vol. 9, no. 3, p. 105191, 2021, doi: 10.1016/j.jece.2021.105191.
- [70] H. Xu, S. Wang, and J. Hu, "Mass-spring-damper modeling and stability analysis of type-4 wind turbines connected into asymmetrical weak AC grid," *Energy Reports*, vol. 6, pp. 649–655, 2020, doi: 10.1016/j.egyr.2020.11.161.
- [71] C. Sun *et al.*, "Solar absorption characteristics of SiO2@Au core-shell composite nanorods for the direct absorption solar collector," *Renew. Energy*, vol. 189, pp. 402–411, 2022, doi: 10.1016/j.renene.2022.03.045.
- [72] A. Lopatina, M. Esmaeili, I. Anugwom, M. Mänttäri, and M. Kallioinen-Mänttäri, "Effect of Low Concentrations of Lithium Chloride Additive on Cellulose-Rich Ultrafiltration Membrane Performance," *Membranes (Basel).*, vol. 13, no. 2, 2023, doi: 10.3390/membranes13020198.
- [73] L. Zhang *et al.*, "Microbial succession analysis reveals the significance of restoring functional microorganisms during rescue of failed anaerobic digesters by bioaugmentation of nano-biocharamended digestate," *Bioresour. Technol.*, vol. 352, no. March, p. 127102, 2022, doi:

- 10.1016/j.biortech.2022.127102.
- [74] X. Wang, J. Pan, K. Wang, T. Ge, J. Wei, and W. Wu, "Characterizing the shape, size, and distribution heterogeneity of pore-fractures in high rank coal based on X-ray CT image analysis and mercury intrusion porosimetry," *Fuel*, vol. 282, no. January, p. 118754, 2020, doi: 10.1016/j.fuel.2020.118754.
- [75] H. Tang *et al.*, "Study on the Effect of Two-Phase Anaerobic Co-Digestion of Rice Straw and Rural Sludge on Hydrogen and Methane Production," *Sustain.*, vol. 15, no. 22, pp. 1–11, 2023, doi: 10.3390/su152216112.
- [76] D. Núñez, P. Oulego, S. Collado, F. A. Riera, and M. Díaz, "Separation and purification techniques for the recovery of added-value biocompounds from waste activated sludge. A review," *Resour. Conserv. Recycl.*, vol. 182, no. March 2022, 2022, doi: 10.1016/j.resconrec.2022.106327.
- [77] M. Toor *et al.*, "An overview on bioethanol production from lignocellulosic feedstocks," *Chemosphere*, vol. 242, p. 125080, 2020, doi: 10.1016/j.chemosphere.2019.125080.
- [78] M. J. M. Khabibulloh, N. Suhartatik, and A. Mustofa, "AGRITEKNO: Jurnal Teknologi Pertanian Masa Depan dan Pengembangan Bioetanol di Indonesia The Future and Development of Bioethanol in Indonesia," vol. 13, no. September, pp. 210–223, 2024.
- [79] X. Jin, J. Song, and G. Q. Liu, "Bioethanol production from rice straw through an enzymatic route mediated by enzymes developed in-house from Aspergillus fumigatus," *Energy*, vol. 190, p. 116395, 2020, doi: 10.1016/j.energy.2019.116395.
- [80] M. K. Hassan, R. Chowdhury, S. Ghosh, D. Manna, A. Pappinen, and S. Kuittinen, "Energy and environmental impact assessment of Indian rice straw for the production of second-generation bioethanol," *Sustain. Energy Technol. Assessments*, vol. 47, no. March, 2021, doi: 10.1016/j.seta.2021.101546.
- [81] S. Saini, R. C. Kuhad, and K. K. Sharma, "Valorization of rice straw biomass for co-production of bioethanol, biopesticide and biofertilizer following an eco-friendly biorefinery process," *Process Saf. Environ. Prot.*, vol. 173, no. March, pp. 823–836, 2023, doi: 10.1016/j.psep.2023.03.044.
- [82] H. Xiang *et al.*, "Catalytic conversion of bioethanol to value-added chemicals and fuels: A review," *Resour. Chem. Mater.*, vol. 1, no. 1, pp. 47–68, 2022, doi: 10.1016/j.recm.2021.12.002.
- [83] A. Kaur, A. Singh, H. Kaur, and D. Kumar, "Principles and methods of biofuel and bioethanol production," *Int. J. Agric. Nutr.*, vol. 6, no. 2, pp. 104–109, 2024.
- [84] B. Kareem, T. Ewetumo, M. K. Adeyeri, and A. Oyetunji, "Design of Steam Turbine for Electric Power Production Using Heat Energy from Palm Kernel Shell," *J. Power Energy Eng.*, vol. 6, pp. 111–125, 2018, doi: 10.4236/jpee.2018.611009.
- [85] P. Saisirirat and B. Joommanee, "Study on the micro direct ethanol fuel cell (Micro-DEFC) performance," *IOP Conf. Ser. Mater. Sci. Eng.*, vol. 297, pp. 1–12, 2018, doi: 10.1088/1757-899X/297/1/012002.
- [86] T. P. Hariyadi and S. Afriani, "Technical Analysis of Bioethanol Production and Electrical Power Potential By Utilizing Cassava Waste Analisis Teknis Produksi Bioetanol dan Potensi Daya Listrik Dengan Memanfaatkan Limbah Singkong," *Indones. J. Electrical Eng. Renew. Energy*, vol. 2, no. 1, pp. 1–6, 2022.
- [87] V. Cao, H. Yang, A. I. Ndé-Tchoupé, R. Hu, W. Gwenzi, and ..., "Tracing the Scientific History of Fe0-Based Environmental Remediation Prior to the Advent of Permeable Reactive Barriers," *Processes.* mdpi.com, 2020.
- [88] Z. Wu, X. Xu, J. Wang, and G. Dong, "Carbonyl 1, 2-transposition through triflate-mediated α-amination," *Science* (80-. )., 2021, doi: 10.1126/science.abl7854.
- [89] A. Pangestu, A. H. Sebayang, and R. A. Prahmana, "Unjuk Kerja Motor Bensin Generator-Set Berbahan Bakar Campuran Bioetanol Nira Tebu The Performance Of Spark Ignition Generator-Set Engine Using Bioethanol Sugarcane Mixed Pendahuluan Meningkatannya jumlah penduduk dunia sangat berkaitan erat dengan proyek," *Sci. J. Mech. Eng.*, vol. 7, no. 2, pp. 98–107, 2022, doi: 10.20527/sjmekinematika.v7i2.233.
- [90] K. G. Gabrovska-evstatieva and B. I. Evstatiev, "Cost-Benefit Analysis Of Pv Generators At Residential Buildings In The Region Of Ruse, Bulgaria," *Orig. Sci. Pap.*, vol. 15, no. 2, pp. 155–165, 2017, doi: 10.5937/jaes15-12875.
- [91] P. Sambandam, K. R. Sri, D. J. Raj, B. Boopathi, and E. E. Kader, "Improved portable generator performance with bio-ethanol fuel and its impact on bio-sustainability," *Environ. Res. Technol.*, vol. 6, no. 2, pp. 142–150, 2023.
- [92] J. Li, Z. Liu, and R. Ye, "Current Status and Prospects of Gas Turbine Technology Application," J. Phys. Conf. Ser., vol. 10, no. 1, pp. 1–10, 2021, doi: 10.1088/1742-6596/2108/1/012009.

- [93] A. D. EL-Ladan, S. A. Atiku, and A. M. Mudi, "Improvement of Gas Turbine Performance by Incorporating Cooler Media," *Glob. J. Environ. Sci. Technol.*, vol. 9, no. 8, pp. 148–156, 2021.
- [94] Y. Cao, Y. Li, G. Zhang, K. Jermsittiparsert, and M. Nasseri, "An efficient terminal voltage control for PEMFC based on an improved version of whale optimization algorithm," *Energy Reports*, vol. 6, pp. 530–542, 2020, doi: 10.1016/j.egyr.2020.02.035.
- [95] J. Liu, J. J. Sheng, and J. Tu, "Effect of spontaneous emulsification on oil recovery in tight oil-wet reservoirs," *Fuel*, vol. 279, no. June, 2020, doi: 10.1016/j.fuel.2020.118456.
- [96] R. Hu, X. Li, J. Liang, H. Wang, and G. Liu, "Field study on cooling performance of a heat recovery ground source heat pump system coupled with thermally activated building systems (TABSs)," *Energy Convers. Manag.*, vol. 262, no. January, 2022, doi: 10.1016/j.enconman.2022.115678.
- [97] J. A. Alfaro-ayala, A. Gallegos-muñoz, A. R. Uribe-ramírez, and J. M. Belman-flores, "Use of bioethanol in a gas turbine combustor," *Appl. Therm. Eng.*, vol. 61, no. 2, pp. 481–490, 2013, doi: 10.1016/j.applthermaleng.2013.08.025.
- [98] A. Kalam, A. King, E. Moret, and U. Weerasinghe, "Combined heat and power systems: economic and policy barriers to growth," *Chem. Cent. J.*, vol. 6, no. Suppl 1, pp. 1–13, 2012.
- [99] D. Huang, S. Tang, D. Zhou, and J. Hao, "Nox emission estimation in gas turbines via interpretable neural network observer with adjustable intermediate layer considering ambient and boundary conditions," *Measurement*, vol. 189, no. October 2021, p. 110429, 2022, doi: 10.1016/j.measurement.2021.110429.
- [100] S. P. S. Badwal, S. Giddey, A. Kulkarni, J. Goel, and S. Basu, "Direct ethanol fuel cells for transport and stationary applications A comprehensive review," *Appl. Energy*, vol. 145, pp. 80–103, 2015, doi: 10.1016/j.apenergy.2015.02.002.
- [101] P. Fortin, T. Khoza, X. Cao, S. Y. Martinsen, A. Oyarce Barnett, and S. Holdcroft, "High-performance alkaline water electrolysis using Aemion<sup>TM</sup> anion exchange membranes," *J. Power Sources*, vol. 451, no. November 2019, p. 227814, 2020, doi: 10.1016/j.jpowsour.2020.227814.
- [102] S. Chinnapaiyan, U. Rajaji, S. M. Chen, T. Y. Liu, J. I. de Oliveira Filho, and Y. S. Chang, "Fabrication of thulium metal—organic frameworks based smartphone sensor towards arsenical feed additive drug detection: Applicable in food safety analysis," *Electrochim. Acta*, vol. 401, p. 139487, 2022, doi: 10.1016/j.electacta.2021.139487.
- [103] B. Ribeiro *et al.*, "Advancing direct ethanol fuel cell operation at intermediate temperature by combining Nafion- hybrid electrolyte and well-alloyed PtSn / C electrocatalyst Mauro Andr," *Int. J. Hydrogen Energy*, vol. 46, pp. 13252–13264, 2021, doi: 10.1016/j.ijhydene.2021.01.123.
- [104] W. Mabhulusa, K. E. Sekhosana, and X. Fuku, "The impact and performance of carbon-supported platinum group metal electrocatalysts for fuel cells," *Int. J. Electrochem. Sci.*, vol. 19, no. 4, p. 100524, 2024, doi: 10.1016/j.ijoes.2024.100524.
- [105] Z. Dong, P. Liu, H. Xiao, Z. Liu, and W. Liu, "A study on heat transfer enhancement for solar air heaters with ripple surface," *Renew. Energy*, vol. 172, pp. 477–487, 2021, doi: 10.1016/j.renene.2021.03.042.
- [106] J. Sharma *et al.*, "Upgrading of microalgal consortia with CO2 from fermentation of wheat straw for the phycoremediation of domestic wastewater," *Bioresour. Technol.*, vol. 305, no. February, p. 123063, 2020, doi: 10.1016/j.biortech.2020.123063.